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Surplus Industrial Superstore

305-428-2777

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**CHAPTER 8** 

### PARTS ORDERING INSTRUCTIONS AND PARTS LIST

FURNISH COMPLETE INFORMATION WHEN ORDERING PARTS — When ordering parts for your boiler, be sure to include on your order the boiler serial number shown on the name plate attached to the front head. Your order should state the Cleaver-Brooks part number and the name and description of the part required. State the quantity desired, and specify method of shipment. Indicate date material is required. If repair parts are required for accessory equipment, such as an electric motor, pump, etc., which may not be shown, be sure to give the complete name plate data from the item for which the parts are required.

WHERE TO ORDER PARTS—Repair or replacement parts should be ordered from your Cleaver-Brooks representative.

RETURNING PARTS FOR REPAIR — Parts to be repaired should be directed to your Cleaver-Brooks

representative. A purchase order or a letter authorizing repairs and giving complete details should be mailed to your representative. Prior to returning, please remove fittings or accessories from the component, properly drain and clean part to comply with shipping regulations and include inside of the package a packing slip identifying the part with your company's name.

If you desire to return parts for reasons other than repair or exchange, please contact your representative stating reasons for the return and await permission and directions prior to returning the material.

Many controls and other components can be factoryrebuilt (FR) or have a trade-in value. These items are available on an exchange basis. Consult your Cleaver-Brooks representative.

Be sure to show the serial number of your unit on all parts orders and correspondence.

Cleaver Brooks CB PACKAGED BOILER	SERIAL NO.
MODEL SERIAL NO.	
MAX. PRESSURE PSI DATE	
INPUT BTU/HR GAS GPH OIL	
ELECTRICAL REQUIREMENTS	
MAIN POWER SUPPLY	
VOLTS PH HZ AMP.	
MENIMUM CIRCUIT AMPACITY AMP.	-
MAX. RATING OF CIRCUIT PROTECTION AMP.	
BLOWER MOTOR HP	
AIR COMPRESSOR MOTOR HP	
OR HEATER KW	
CONTROL CIRCUIT	
120 VOLTS 1 PH 80 HZ 7 AMP	
OIL PUMP MOTOR	
VOLTS PH HZ AMP.	•
CLEAVER-BROOKS DIVISION  AQUA-CHEM, INC.  118 2004 MILWAUKSE, WISCOMSKI, U.S.A.	

IT IS RECOMMENDED THAT YOUR LOCAL CLEAVER-BROOKS REPRESENTATIVE BE CONTACTED FOR PROMPT SUPPLY OF REPLACEMENT PARTS.



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Chapter 8 - Parts List

### CB PARTS LIST

### NOTE

Blank space under "Usage" indicates usage on all sizes and series covered by this manual.

Part No	Req.	Description	Usage
		GASKETS	
32-901	3	Gasket, Head, Front & Rear	
32-993	1	Gasket, Inner Door to Housing	
32-979	1	Gasket, Burner	V .
32-980	1	Gasket, Support to Housing	
32-981	1	Gasket, Housing to Furnace	
853-3	1	Gasket, Rubber, 3/8" OD x 88" (Burner Support	100
853-152	6	to Front Head)	
853-618		Gasket, Handhole, 3-1/4" x 4-1/2" (Asbestos)	J)
853-394	8'	Gasket, Manhole, 11" x 15" (Asbestos)	T .
853-924		Gasket, Asbestos Tadpole (Front Baffle)	1
32-2327	8'	Gasket, Asbestos Rope (Rear Baffle)	
	1	Gasket, Air Duct Cover	
32-2328	8'	Gasket, Air Hood to Impeller Housing	
853-899	9'	Gasket, Sponge Rubber, 3/4" wide x 1/2"	Air Duct
841-507	16	Fastener, Clip (Fastens Rear Head Gasket)	
341-551	28	Rivet, Split (Front Baffle and Inner Door)	
		BURNER PARTS	
251-75	1	Nozzle, Tip and Swirler	400 TVD
251-51	1	Nozzle, Tip and Swirler	400 HP
251-68	1	Nozzle, Tip and Swirler	500 HP
32-7	1	Spring, Swirler	600-800 HP
75-143	1	Diffuser	
35-71	1	Electrode, Gas Pilot	rice and the second
04-36	1	Grommet, Rubber, Electrode	
53-1	1	O-Ring, 1-1/4 OD (Electrode Gland Seal)	
51-77	1	Mica, Porthole	
34-50	1	Spider, Diffuser	
0-571	1	Tube, Scanner Sight	
2-497	1	Gasket, Scanner Tube	
34-53	î	Holder, Gas Pilot Electrode	
35-50	2	Electrode	Public temperature
0-203			Light Oil Pilot
53-55		Tube and Sleeve, Oil to Nozzle	
0-204		O-Ring, 5/8" OD	Oil Tube
7-75	1	Tube, Block to Nozzle	
6-46	4	Body, Nozzle	
3-206	4	Manifold Block	
902		Wrench, Nozzle	
9-59		Bracket, Light Oil Pilot Electrode	
7-23	1 1	Nozzle (Orifice) 7.0 GPH	Light Oil Orifice
		Body Nozzle	Light Oil Pilot
1-7		Nozzle, Tip and Swirler	Light Oil Pilot
34		Spring, Swirler	Light Oil Pilot
		Spring, Ignition	Light Oil Pilot
	2   I	nsulator, Ignition	Light Oil Pilot
403 409	1   E	Burner Housing	Oil-
	IF	Surner Housing	



Part No.	Req.	Description	Usage		
	ELECTRICAL CONTROLS AND COMPONENTS				
832-107	1	Transformer, Ignition, 115 V/60 Hz 6,000 Sec. V	Gas Pilot		
832-118	1	Transformer, Ignition, 115 V/60 Hz 10,000 Sec. V	L.O. Pilot		
817-16	1	Control, Pressure, 2-15 lb, MH L404A	L.P.		
817-110	1	Control, Pressure, 10-150 lb, MH L404A	Power to 150 lb		
817-111	1	Control, Pressure, 20-300 lb, MH L404A	Power Over 150 lb		
817-415	1	Control, Pressure, 2-15 lb, MH L404C	L.P.		
817-109	1	Control, Pressure, 10-150 lb, MH L404C	Power to 150 lb		
817-900	. 1	Control, Pressure, 20-300 lb, MH L404C	Power to 250 lb		
836-45	1	Switch, Mercury, for L404A and L404C	* 5		
817-251	1	Control, Pressure, 0-15 lb, MH L91A	L.P.		
817-204	1	Control, Pressure, 5-150 lb, MH L91A	Power to 150 lb		
817-234	1	Control, Pressure, 10-300 lb, MH L91A	Power Over 150 lb		
832-764	1	Coil, Potentiometer for L91A	YY 127		
817-400	1	Control, Temperature, 100-240 degrees F, L4008A	Hot Water		
817-1050	1	Control, Temperature, High Limit, L4008E	Hot Water		
817-1244	1	Control, Temperature, 160-260 degrees F, T991A	Hot Water		
817-399	1	Well	For L4008A & E For T991A		
817-378	1	Well			
828-27	3	Clip	For 817-399		
904-60	3	Grommet MosaC	And 817-378 Wells		
894-2812	1	Motor, Modulating, M954C			
894-2834	1	Motor, Modulating, M954B			
832-235	1	Transformer, Damper Motor, 115/25V, 60 Cycles			
836-209	l ì	Potentiometer, MH 30112			
836-471 836-474	1	Switch, Burner, DPST Switch, Manual-Auto, DPDT	<del> </del>		
836-223	1	Switch, Oil-Gas Selector			
817-436	1	Switch, Air Pressure MHC645A1	Combustion Air		
836-418	1	Switch, Air Pressure, Dietz 161 P15	Atomizing Air		
292-66	1	Ignition Cable Assembly, 20"	**************************************		
295-94	1	Ignition Cable Assembly, 23"	<i></i>		
292-95	1	Ignition Cable Assembly, 25"			
836-320	i	Thermoswitch, Fenwall			
832-311	i	Condenser, .005 MFD			
836-65	1	Thermostat, 100-240 degrees F, WR 11B05			
836-72	1	Thermostat, 100-240 degrees F, WR 11B18			
836-89	1	Switch, Micro, YZLN,RH	Burner Interlock		
881-226	2	Neon Lamp, Clear			
881-225	2	Neon Lamp, Red			
817-774	1	Switch, Gas Pressure, C645A 3-21" WC	400-HP LGPS		
817-1935	1	Switch, Gas Pressure, C645B 5-35" WC	400-HP HGPS		
817-751	1	Switch, Gas Pressure, C437E 1/2-5 lbs.	500-800 HP LGPS		
817-752	1	Switch, Gas Pressure, C437D 1/2-5 lbs.	500-800 HP HGPS		
		PROGRAMMING CONTROLS AND COMPONENTS			
833-2200	1	Control, Programmer, CB-20			
333-2201	1	Control, Programmer, CB-40	B OD 80 # OD 40		
333-2204	1	Amplifier, Infra-red, R7248A1020	For CB-20 & CB-40		
333-2205	1	Amplifier, Infra-red (Ampli-check) R7248B			
317-1801	1	Cell, Lead Sulfide (Infra-red) 104662D			
317-1742	i	Flame Detector, Assembly C7015A	Includes Cell, Cable,		



833-1814 832-160 817-139 832-747	1	Purge Extender - (Plug-in Module)  The following are used on special order or preceded the above.  Control, Programmer, CB-2-1A  Control, Programmer, CB-4-1A  Amplifier, Infra-red, R7258A  Control, Programmer, CB-3  Control, Programmer, 6080C  Cell, Lead Sulfide, Fireye  Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1965 833-1967 833-1921 833-1814 832-160 817-139 832-747	1 1 1 1 1	order or preceded the above. Control, Programmer, CB-2-1A Control, Programmer, CB-4-1A Amplifier, Infra-red, R7258A Control, Programmer, CB-3 Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1965 833-1967 833-1921 833-1814 832-160 817-139 832-747	1 1 1 1 1	order or preceded the above. Control, Programmer, CB-2-1A Control, Programmer, CB-4-1A Amplifier, Infra-red, R7258A Control, Programmer, CB-3 Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1965 833-1967 833-1921 833-1814 832-160 817-139 832-747	1 1 1 1 1	Control, Programmer, CB-2-1A Control, Programmer, CB-4-1A Amplifier, Infra-red, R7258A Control, Programmer, CB-3 Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1965 833-1967 833-1921 833-1814 832-160 817-139 832-747	1 1 1 1 1	Control, Programmer, CB-4-1A Amplifier, Infra-red, R7258A Control, Programmer, CB-3 Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1967 833-1921 833-1814 832-160 817-139 832-747	1 1 1 1	Amplifier, Infra-red, R7258A Control, Programmer, CB-3 Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1921 833-1814 832-160 817-139 832-747	1 1 1 1	Control, Programmer, CB-3 Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	For CB-2-1A & CB-4-1A
833-1814 832-160 817-139 832-747	1 1 1	Control, Programmer, 6080C Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	
832-160 817-139 832-747	1 1 1	Cell, Lead Sulfide, Fireye Flame Detector, Assembly, Fireye	
817-139 832-747	1	Flame Detector, Assembly, Fireye	1 \
832-747	1	Tube Detector, Assembly, Fireye	1 }
832-748		LIIDA HIBOTYON IVAY'	
i		Tube, Electron, 12AX7 Tube, Electron, 12BH7A	For CB-3 & 6080C
i			( )
		The following are factory rebuilt	
		controls available on a trade-in	
833-2222		exchange basis only.	
833-2223	1	Control, CB-20 (FR)	
833-2045	- 1	Control, CB-40 (FR)	
833-2046	1	Control, CB-2-1A (FR)	
	1	Control, CB-4-1A (FR)	
833-1883	1	Control, 6080C (FR)	
833-1936	1	Control, CB-3 (FR)	·
833-2224	1	Amplifier, R7248A (FR)	CB-20, CB-40
833-2047	1	Amplifier, R7258A (FR)	CB-2-1A, CB-4-1A
333-2225	1	Purge Extender (FR)	
·	- <del>-</del>	BLOWER MOTOR AND DRIVE PARTS	
394-2626	1	Motor, 10 HP, 200/3/60/3600	400 HP
94-2627	1	Motor, 10 HP, 230/460/3/60/3600	400 HP
94-2628	1	Motor, 10 HP, 575/3/60/3600	400 HP
94-2630	1	Motor, 15 HP, 200/3/60/3600	500 HP
94-2631	1	Motor, 15 HP, 230/460/3/60/3600	500 HP
94-2632	1	Motor, 15 HP, 575/3/60/3600	500 HP
94-2634	1	Motor, 20 HP, 200/3/60/3600	600 HP
94-2635	1	Motor, 20 HP, 230/460/3/60/3600	600 HP
94-2636	1	Motor, 20 HP, 575/3/60/3600	600 HP
94-2638	1	Motor, 30 HP, 200/3/60/3600	700 HP
94-2639	1	Motor, 30 HP, 230/460/3/60/3600	700 HP
94-2640	1	Motor, 30 HP, 575/3/60/3600	700 HP
94-3193	1	Motor, 50 HP, 200/3/60/3600	800 HP
94-3173	1	Motor, 50 HP, 230/460/3/60/3600	800 HP
94-3194	1	Motor, 50 HP, 575/3/60/3600	800 HP
ļ		NOTE: Above are normally used motors. Check	
	ŀ	name plate prior to ordering and if different	
		than above, furnish complete data.	
2-170		Impeller, 17"	400 HP
2-171	1	Impeller, 19''	500 HP -
2-172		Impeller, 21''	600 HP
2-173		Impeller, 23''	700 HP
2-219	- E	Impeller, 26-3/4"	800 HP
		NOTE: Above are standard impellers. Variations	OU ALF
		may occur depending on motor selection and	
j		altitude.	



Part No.	Req.	Description	Usage	
WATER CONTROL PARTS				
317-85	1	Control Head Mechanism, MCD&M 150 HD	L.P. Only	
317-99 1 0		Control Head Mechanism, MCD&M 150 M - HD	Power to 150 lb	
	1	Control Head Mechanism, MCD&M 194 M - HD	Power Over 150 lb	
317-389	. 1	Switch, Mercury, 3 Wire, Auto Reset, SA-150-124	L.P.	
36-44	1	Switch, Mercury, 3 Wire, Manual Reset, SA-150M-124	Power to 150 lb	
336-93	1	Switch, Mercury, 2 Wire, SA-150-125		
36-46	1	Switch, Mercury, 2 wire, BA-100-120		
353-268	1	Gasket, Float Housing, 150-14	Power to 150 lb	
351-44	1	Glass, Gauge, 5/8'' x 10-3/4''	Power Over 150 lb	
351-199	1	Glass, Gauge, 5/8" x 9-1/2"	2.47.40	
353-115	2	Gasket, Gauge Glass, 5/8"		
325-352	1	Set, Gauge Glass Valves	Power to 200 lb	
325-92	3	Trycock, Column, 1/2"	Power Over 200 lb	
825-154	3	Trycock, Column, 1/2"	1000	
	17 1	NOTE: Above are standard controls and parts.		
		Exceptions may exist depending on job variations.		
		Consult local service agency or Cleaver-Brooks		
		Parts Department, for information or exceptions		
		and also for exchange policy on MCD&M control		
		heads.		
		GAUGES AND THERMOMETERS		
850-3	1	Gauge, 2-1/2", 0-60 lb.		
850-61	1	Gauge, 2-1/2", 0-100 lb.		
850-237	1	Cause 2-1/2", 0-150 lb.	CB 400	
850-109	1	Gauge, Gas Pressure, 0-20 oz. & 0-35	CB 500	
850-580	1	Gauge, Gas Pressure, 0-60"	CB 600-800	
850-1093	1	Gauge, Gas Pressure, 0-100"		
850-264	1	Gauge, 8-1/2", 0-30 lb, 0-30"	L.P.	
850-104	i	Gauge, 8-1/2", 0-300 lb	Power Oil Controller	
850-391	î	Cause 3-1/2" 0-100 lb	Oil Controller	
937-145	i	Thermometer Stack, 5", 200-700 degrees	Hot Water	
937-27	î	Thermometer, 100-300 degrees F, b	The second of th	
937-49	i	Thermometer, 2", 50-300 degrees F	Oil Temperature	
301-40		GAS VALVES AND COMPONENTS	* - * - * - * - * - * - * - * - * - * -	
		Valve, Solenoid, 1/2", 115/60, K3A	Gas Pilot	
940-278	1	Coil, Solenoid, 115 V.	For 940-278	
832-208	1	Regulator, Gas, 1/2", R400S	Gas Pilot	
918-93	1	Valve, Gas. 4" Flanged, H118AN		
940-648	1	Valve, Gas, 4 Figures, 1111		
945-102	1	Actuator, 115 Volt, H30A	Has Proof of	
949-186	1	Valve, Gas, 4" Flanged, H118AN	Closure Switch	
945-152	1.	Actuator, 115 Volt, H30A		
853-403	2	Gasket, 4" Flange		
940-165	1	Valve, Gas Butterfly, 4"	Main Vent Valve (FIA)	
948-55	1	Valve, Solenoid, 2" N.O. 821583	For 948-55	
832-895	1	Coil, Solenoid, 115V	For 948-55	
880-115	1	Kit, Spare Parts	Main Vent Valve	
948-2	1	Valve, Solenoid, 3/4" N.O. 8030B83	(and FIA Pilot)	
000	De d	Call Selengid 115V	For 948-2	
832-721	1	Coil, Solenoid, 115V	For 948-2	
880-116	1	Kit, Spare Parts		
		LINKAGE PARTS		
2-149	1	Arm, Modulating Motor Bushing, Modulating Motor Shaft		



Part No.	Req.	Description	Usage
883-17	5	Ball Joint	
10-288	5	Bushing, Ball Joint	l.
2-160	2	Arm, Jack Shaft	
313-9	1	Cam	E 1 ( a )
82-111	1	Spring, Cam	1
24-41	1	Stem, Gas Valve Cam Linkage	1
82-1	1	Spring, Gas Stem	
287-24	1	Arm, Gas Butterfly Linkage	
287-5	1	Arm, Gas Butterfly Actuating	
82-27	2	Spring, Over-Ride	A 44
882-15	2	Arm, Spring Holding	1
2-43	ī	Arm, Burner Damper	
		AIR PUMP AND LUBE PARTS	
505-98	1	Pump, Air, 5"	
843-82	1	Cleaner, Air	
853-879	1	O-Ring, Lube Tank Cover	
919-124	3	Pad, Steel Wool No. 3 coarse.	I I B
529-11	1	Strainer	
171-28			1. IB
32-350	1	Basket, Strainer	
		Gasket, Cover	
32-351	1	Gasket, Cover Bolt	
71-114	1	Basket, Oil Inlet Filter	le Miller
319-20	1	Coupling, Flexible	
19-56			
50-647	1 Gauge, Oil Level		
80-102	1 Kit, Glass and O-Rings		
94-2755	1	Motor, 5 HP, 200/3/60/1750	
94-2756	1	Motor, 5 HP, 230/460/3/60/1750	
94-2757	1	Motor, 5 HP, 575/3/60/1750	1
61-346	1	Hose, Air	
13-146	1	Fan, Cooling	
13-124	1	Hub, Fan	
		FUEL OIL COMPONENTS	ţ. <del>************************************</del>
48-155	1	Valve, Solenoid, 1/2", 8266B77L	
32-1066	1	Coil, Solenoid, 115 V	For 948-155
80-107	1	Kit, Spare Parts	For 948-155
48-153	1	Valve, Solenoid, 1/4", 8262B202	Light Oil Pilot/Air Purge
32-721	1	Coil, Solenoid, 115 V	For 948-153
80-77	1	Kit, Spare Parts	For 948-153
49-183	1	Valve, Motorized, 1/2", HOV1A302T168	FM
47-1715	2	Swivel Joint, 1/2"	237
61-226	1	Hose, Oil, 1/2" x 34"	
61-371		Hose, Air, 3/4" x 39"	14 1 7 2 7
10-995	The second secon	Valve, Relief, 3/4", K200A	Light Oil
Control of the North Control of the		Valve, Relief, 3/4", VJ4	Heavy Oil
		Nozzle, Back Pressure Orifice, 24 GPH	Light Oil
Control of the North Control of the	1	The same of the sa	Heavy Oil
10-2296	1	Nozzle, Air Purge Orifice & GPH	
10-2296 9-51	1	Nozzle, Air Purge Orifice, 6 GPH Strainer, 3/4", .005" CUNO GU	The state of the s
10-2296 19-51 19-80 13-81	1	Strainer, 3/4", .005" CUNO GU	Light Oil
10-2296 99-51 99-80 3-81 3-309	1 1 1	Strainer, 3/4", .005" CUNO GU Gasket, Cover	Light Oil For 843-81
10-2296 99-51 99-80 3-81 3-309 3-13	1 1 1	Strainer, 3/4", .005" CUNO GU Gasket, Cover Cartridge, Replacement	Light Oil For 843-81 For 843-81
10-2296 99-51 99-80 3-81 3-309 3-13 3-244	1 1 1 1	Strainer, 3/4", .005" CUNO GU Gasket, Cover Cartridge, Replacement Strainer, 1", .008" CUNO EGU	Light Oil For 843-81 For 843-81 Heavy Oil
10-2296 99-51 99-80 3-81 3-309 3-13 3-244 3-310	1 1 1 1 1	Strainer, 3/4", .005" CUNO GU Gasket, Cover Cartridge, Replacement Strainer, 1", .008" CUNO EGU Gasket, Cover	Light Oil For 843-81 For 843-81 Heavy Oil For 843-244
10-2296 19-51 19-80 13-81 13-309 13-13 13-244 13-310 13-245	1 1 1 1 1 1	Strainer, 3/4", .005" CUNO GU Gasket, Cover Cartridge, Replacement Strainer, 1", .008" CUNO EGU Gasket, Cover Cartridge, Replacement	Light Oil For 843-81 For 843-81 Heavy Oil For 843-244 For 843-244
10-2296 99-51 99-80 3-81 3-309 3-13 3-244 3-310 3-245 3-47	1 1 1 1 1 1 1 1 1 5	Strainer, 3/4", .005" CUNO GU Gasket, Cover Cartridge, Replacement Strainer, 1", .008" CUNO EGU Gasket, Cover	Light Oil For 843-81 For 843-81 Heavy Oil For 843-244



Part No.	Req.	Description	Usage
923-290	1	Basket, 40 Mesh, Morrison Light Oil	
923-290	1	Dasace, 44 many	
		The following 6 items are applicable to	
		400, 500, 600 HP boilers that had	
		the oil value and air purge value built	
		into the fuel oil controller.	1
		steto suc Just ou	V To the base of the last
010 1401	1	Valve, Solenoid, Oil	400-600 Series
940-1491	1	Coil, Solenoid, 115 V	For 940-1491
832-297		Kit, Repair, Solenoid Valve	For 940-1491
880-73	1	Valve, Solenoid, Air Purge	400-600 Series
940-1514	1	Coil, Solenoid, 115 V	For 940-1514
832-721	1	Kit, Repair, Solenoid Valve	For 940-1514
880-77	1	Rit, Repair, Solvers	
		REPLACEMENT PARTS	
	F	UEL OIL CONTROLLER (SEE FIGURES 1-5 and	1-6)
313-9	1	Cam (Includes Spring and Setscrews)	
82-111	1	Spring, Cam	400 HP
24-46	1	Stem, Metering Valve, No. 6	500-700 HP
24-44	1	Stem. Metering Valve, No. 7	800 HP
24-51	1	Stem, Metering Valve, No. 8	, 500 ***
82-1	1	Spring, Stem	
908-113	1	Kit. Packing, Metering Stem	\$ · · · · · · · · · · · · · · · · · · ·
850-391	1	Gauge, 3-1/2", 0-100 lbs. (Back Connection	
937-49	1	Thermometer, 2", 50-300 degrees	Controller Reducing
945-104	1	Diaphragm, Set of 2	Valve
32-1296	1	Gasket, Diaphragm	
880-75	1	Kit, Repair Parts (Includes Two Items Above)	Controller Back Pressu
194-80	1	Diaphragm, Assembly	Valve
32-1291	1	Gasket, Diaphragm	
880-76	1	Kit, Repair Parts (Includes Two Items Above)	400-700 HP
48-201	1	Orifice, Metering Valve	800 HP
48-205	1	Orifice, Metering Valve	.500 ***
82-72	1	Spring, Orifice Retainer	
32-1248	î	Gasket, Orifice Spring Cover	
66-113	î	Packing, Manual Valve Stem	
		REFRACTORY	
94-344	35	Tile, Throat	400-500 HP High Pressure
94-205	33	Tile, Furnace Liner	400-500 HP Low Pressure
94-205	35	Tile, Furnace Liner	600-800 HP High Pressur
94-205	49	Tile, Furnace Liner	600-800 HP Low Pressure
94-205	52	Tile, Furnace Liner	
872-469	1	Shim, Throat Tile, Millboard (1/4" x 7" x 24")	(3)
94-189	19	Tile, Rear Baffle	
872-47	1	Cement, Refractory (50 lb drum)	
872-96	1	Cement, Furnas-Crete (100 lb bag)	
872-162	1	Cement, Vee-Block Mix (50 lb bag)	
872-26	li	Cement, Insulating (Bulk Quantity)	
465-167	1	Door, Front Inner, Insulated	
		NOTE: For rear door refractory repairs consult	9
		your local service agency or Cleaver-Brooks	
		Parts Department.	



Part No.	Req.	Description	Usage		
		OIL HEATING EQUIPMENT			
		To the second se	T		
832-509	1	Heater, Electric, 7-1/2 KW, 230 Volt	Steam Boiler		
832-510	1	Heater, Electric, 7-1/2 KW, 460 Volt Steam Boiler			
832-520	1	Heater, Electric, 7-1/2 KW, 550 Volt Steam Boiler			
832-981	1	Heater, Electric, 10 KW, 230 Volt Steam Boiler			
832-982	1	Heater, Electric, 10 KW, 460 Volt Steam Boiler			
832-983	1	Heater, Electric, 10 KW, 550 Volt	Steam Boiler		
832-940	1	Heater, Electric, 10 KW, 208 Volt	Hot Water Boiler		
832-941	1	Heater, Electric, 10 KW, 240 Volt	Hot Water Boiler		
832-942	i	Heater, Electric, 10 KW, 480 Volt	Hot Water Boiler		
332-943	î	Heater, Electric, 10 KW, 550 Volt			
353-692	î	4 Fig. 2. Control of the Control of the Fig. 2. Control of the Con	Hot Water Boiler		
		Gasket, Electric Heater			
32-2394	1	Gasket, O-Ring Backup			
552-24	1	Heater, Steam (Less Electric Heater)	Charles Transfer		
34-277	_	Tube Bundle, Outer	Steam Heater		
91-1356	1	Tube Bundle, Inner	Steam Heater		
32-1106	2	Gasket, Tube Sheet, Outer	Steam Heater		
32-1105	1	Gasket, Tube Sheet, Inner	Steam Heater		
1-45	8	Washer, Copper	Electric Heater		
34-59	. 1	Steam Trap, 3/4"			
317-260	1	Regulator, Steam, 1/2", 11-016	150 PSI Steam		
80-93	1	Kit, Repair Parts, for Steam Regulator			
317-330	1	Regulator, Steam, 1/2", Fisher 95H 150-250 PSI Stea			
48-222	1	Valve, Solenoid, 1/2", Gen. Cont. S401A High Pressure St			
48-65	1	Valve, Solenoid, 3/4", Asco 8210	Low Pressure Steam		
32-1123	1.	Coil, Solenoid, 115 Volt For 948-222			
32-779	1	Coil, Solenoid, 115 Volt For 948-65			
80-80	1	Kit, Repair Parts, Solenoid Valve	For 940-515		
80-94	1	Kit, Repair Parts, Solenoid Valve	For 948-65		
		OIL PUMPS			
		D. W. War C.	N 0 0'I		
01 004		Pump, Tuthill2L-C	No. 2 Oil		
01-204	1	Down William YYY 400	Mr. c Oil		
01-1340	1	Pump, Viking HL-432	No. 6 Oil		
01-1340 19-198		Insert, Coupling Lovejoy L075			
01-1340 19-198 19-203		Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075	Pump Shaft		
01-1340 19-198 19-203 19-200		Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075			
01-1340 19-198 19-203 19-200 09-147	1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S	Pump Shaft Motor Shaft		
01-1340 19-198 19-203 19-200 09-147 25-155	1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking	Pump Shaft Motor Shaft For 901-1340		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11	1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil	Pump Shaft Motor Shaft For 901-1340 No. 2 Oil		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28	1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer	Pump Shaft Motor Shaft For 901-1340 No. 2 Oil For 529-11		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350	1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover	Pump Shaft Motor Shaft For 901-1340 No. 2 Oil For 529-11 For 529-11		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt	Pump Shaft Motor Shaft  For 901-1340 No. 2 Oil For 529-11 For 529-11 For 529-11		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison	Pump Shaft Motor Shaft For 901-1340 No. 2 Oil For 529-11 For 529-11 For 529-11 No. 6 Oil		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison Basket, 2" Strainer	Pump Shaft Motor Shaft  For 901-1340  No. 2 Oil For 529-11  For 529-11  For 529-11  No. 6 Oil For 923-47		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison	Pump Shaft Motor Shaft For 901-1340 No. 2 Oil For 529-11 For 529-11 For 529-11 No. 6 Oil		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison Basket, 2" Strainer Gasket, 2" Strainer	Pump Shaft Motor Shaft  For 901-1340  No. 2 Oil For 529-11  For 529-11  For 529-11  No. 6 Oil For 923-47		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison Basket, 2" Strainer Gasket, 2" Strainer The above are standard pumps. There are many	Pump Shaft Motor Shaft  For 901-1340  No. 2 Oil For 529-11  For 529-11  For 529-11  No. 6 Oil For 923-47		
01-1340 19-198 19-203 19-200 09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1	Insert, Coupling Lovejoy L075 Coupling Half, 7/16", Lovejoy L075 Coupling Half, 5/8", Lovejoy L075 V-Belt, A46S Seal, Mechanical, Viking Strainer, Oil Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison Basket, 2" Strainer Gasket, 2" Strainer	Pump Shaft Motor Shaft  For 901-1340  No. 2 Oil For 529-11  For 529-11  For 529-11  No. 6 Oil For 923-47		



Part No.	Req.	Description	Usage		
	OIL HEATING EQUIPMENT				
832-509	1	Heater, Electric, 7-1/2 KW, 230 Volt	Steam Boiler		
832-510	1	Heater, Electric, 7-1/2 KW, 460 Volt	Steam Boiler		
832-520	1	Heater, Electric, 7-1/2 KW, 550 Volt	Steam Boiler		
832-981	1	Heater, Electric, 10 KW, 230 Volt	Steam Boiler		
832-982	1	Heater, Electric, 10 KW, 460 Volt	Steam Boiler		
832-983	1	Heater, Electric, 10 KW, 550 Volt Steam Boiler			
832-940	1	Heater, Electric, 10 KW, 208 Volt	Hot Water Boiler		
832-941	1	Heater, Electric, 10 KW, 240 Volt	Hot Water Boiler		
832-942	1	Heater, Electric, 10 KW, 480 Volt	Hot Water Boiler		
832-943	1	Heater, Electric, 10 KW, 550 Volt	Hot Water Boiler		
853-692	1	Gasket, Electric Heater	Carlo S. London S. Company		
32-2394	1	Gasket, O-Ring Backup	Y		
652-24	1	Heater, Steam (Less Electric Heater)			
534-277	1	Tube Bundle, Outer	Steam Heater		
191-1356	1 22	Tube Bundle, Inner	Steam Heater		
32-1106	2	Gasket, Tube Sheet, Outer	Steam Heater		
32-1105 91-45	1	Gasket, Tube Sheet, Inner	Steam Heater		
934-59	8	Washer, Copper	Electric Heater		
817-260	1	Steam Trap, 3/4"			
880-93	1	Regulator, Steam, 1/2", 11-016	150 PSI Steam		
817-330	1	Kit, Repair Parts, for Steam Regulator			
948-222	î	Regulator, Steam, 1/2", Fisher 95H  Value Salamid 1/2", Care Cart Store			
948-65	1	Valve, Solenoid, 1/2", Gen. Cont. S401A	High Pressure Steam		
32-1123	1	Valve, Solenoid, 3/4", Asco 8210 Low Pressure St			
32-779		Coil, Solenoid, 115 Volt	For 948-222		
80-80	î	Coil, Solenoid, 115 Volt	For 948-65		
80-94	1	Kit, Repair Parts, Solenoid Valve For 940-515 Kit, Repair Parts, Solenoid Valve For 948-65			
		OIL PUMPS			
01-204	1	Pump, Tuthill2L-C	No. 2 Oil		
01-1340	1	Pump, Viking HL-432	No. 6 Oil		
19-198	1	Insert, Coupling Lovejoy L075	13(73) (3) (35)		
19-203	1	Coupling Half, 7/16", Lovejoy L075	Pump Shaft		
A	1	Coupling Half, 5/8", Lovejoy L075	Motor Shaft		
19-200	1	V-Belt, A46S			
09-147		Seal, Mechanical, Viking	For 901-1340		
09-147 25-155	1				
09-147 25-155 29-11	1	Strainer, Oil	No. 2 Uil		
09-147 25-155 29-11 71-28	1	Basket, Strainer	No. 2 Uil For 529-11		
09-147 25-155 29-11 71-28 2-350	1 1 1	Basket, Strainer Gasket, Strainer Cover			
09-147 25-155 29-11 71-28 2-350 2-351	1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt	For 529-11		
09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2'', Morrison	For 529-11 For 529-11		
09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2'', Morrison Basket, 2'' Strainer	For 529-11 For 529-11 For 529-11		
09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2'', Morrison	For 529-11 For 529-11 For 529-11 No. 6 Oil		
09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2'', Morrison Basket, 2'' Strainer Gasket, 2'' Strainer The above are standard pumps. There are many	For 529-11 For 529-11 For 529-11 No. 6 Oil For 923-47		
09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2", Morrison Basket, 2" Strainer Gasket, 2" Strainer The above are standard pumps. There are many variations and it is not practical to list exceptions	For 529-11 For 529-11 For 529-11 No. 6 Oil For 923-47		
09-147 25-155 29-11 71-28 2-350 2-351 23-47	1 1 1 1 1 1	Basket, Strainer Gasket, Strainer Cover Gasket, Strainer Bolt Strainer, Oil, 2'', Morrison Basket, 2'' Strainer Gasket, 2'' Strainer The above are standard pumps. There are many	For 529-11 For 529-11 For 529-11 No. 6 Oil For 923-47		



Courtesy of: C3 Surplus LLC Surplus Industrial Superstore 305-428-2777

https://www.c3surplus.com

Chapter 8-Parts List

Part No.	Req.	Description	Usage
	SAFETY VALVES		
		Because of the many variations in pressure settings and sizes, it is impractical to list safety or relief valves. Furnish nameplate data of existing valve when order- ing replacement.	
		MISCELLANEOUS	
814-7	1	Brush, Flue, 2-3/8"	
550-42	1	Window, Observation	Rear Door
851-26	1	Glass, Pyrex	
853-213	2	Gasket, Sight-Hole	
868-819	27	Capscrew, 7/8" x 6"	Head Bolts
51-162	27	Nut, Headbolt, 7/8"	
317-60	6	Cover, Handhole, 3-1/4" x 4-1/2"	
104-449	6	Yoke, Handhole	15 PSI and Hot Water
958-48	6	Yoke, Handhole	Power Boiler (U.S.)
958-49	6	Yoke, Handhole	Power Boiler (Canada)

### IMPORTANT NOTICE

The manufacturer's bulletin for the particular Flame Safe Guard and Programming Control installed on your boiler is supplied along with this operating manual. In the event that a replacement control bulletin is required, the model and form number is listed below. Order from your Cleaver-Brooks representative.

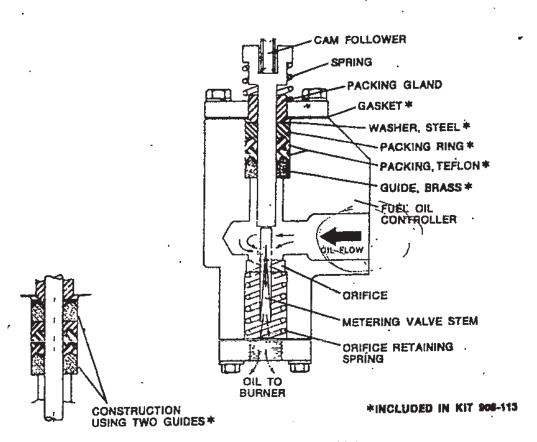
CONTROL MODEL	CLEAVER-BROOKS BULLETIN NO.	MANUFACTURER'S BULLETIN NO.
CB-20	C9-767	_
CB-40	C9-768	
CB-3	C9-758	
4580		C-60
5022	·	C-14
6080, 6580	-	C-30



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Chapter 8-Parts List



### OIL METERING VALVE

### INSTRUCTIONS FOR REPLACING OIL METERING VALVE PACKING

- A. Shut off the oil flow. Be sure no pressure shows on gauge.
- B. Match mark the cam hub and drive shaft. This will enable replacement of the cam in the original position and result in a minimum of cam adjustment when burner is refired.
- C. Clamp or hold the metering stem in the down position.
- D. Loosen the setscrews in the cam hub and rotate cam to a position where it does not interfere with stem removal; or, remove the cam from the shaft.
- E. Withdraw metering valve stem and spring. Do not drop or mis-handle. Check for nicks or scratches. Ensure that pin holding metering portion is not protruding. Back off the packing gland.
- F. To replace packing, it is necessary to remove the jack shaft support bracket. In most instances, the removal of the two cap screws will permit the bracket to be moved, although it may be necessary to loosen the securing bracket on the opposite end of the shaft.
- G. Remove existing packing rings and guide. (Note that either one (1) or two (2) guides are used depending upon construction.)
- H. Lightly coat the stem with grease or lubricating oil. Place new packing and guide(s) fully onto the stem, in the sequence shown on the reverse. The beveled face of the guide and teflon rings must face upward.
- Using the stem as a guide, insert the assembled packing into the cavity; then withdraw the stem.
- Replace steel washer and gasket. Put support bracket in place and secure all fastenings.
- K. Replace metering stem and spring. Lightly coat the stem with grease or lubricating oil to facilitate insertion and easy movement. Use care when inserting so that the orifice and the stem are not damaged.
- L. Snug the packing gland, but only sufficiently to place slight tension on the packing. The stem must move freely from the force of the spring:
- M. Work the stem up and down several times to insure that it is free.
- N. Depress the valve stem and replace the cam. Mate the match marks and secure the setscrews. Make sure the cam spring is centered in the roller.
- O. Restore oil flow. Test fire the burner at various firing rates making certain that the metering stem freely follows the cam.
- P. Tighten the packing gland after a period of operation, if required, to maintain proper tension on the packing. Do not overtighten.